

# Duplex Heavy Duty Controllers

## General

### Features

- Heavy Duty NEMA Starters
- Solid State or Thermal Overload Relays
- Fusible or MCP
- Heavy Duty Disconnect Handle
- Flexibility with Field Modifications
- Alternator Transfer on De-energization
- UL Listed for Outdoor Use and Service Equipment File #E14900

### Application

Duplex pump controls are designed to perform one or both of two distinct functions: duplexing and alternation. The duplexing function provides capacity for system peaking or above normal demand without having the full motor capacity spinning at all times. It also provides standby capacity for use when one of the motors or pumps is disabled. The duplexing function is also referred to as lead/lag or main/standby. When

two pumps or compressors are controlled by a duplex controller, they are started in sequence as necessary to attain preset values of pressure, flow or liquid level.

Two field devices such as pressure switches or float switches provide electrical signals to the duplex controller. One remote device is set to initiate the starting of the lead motor. This motor is rated to handle normal system demand. The second motor is usually the same rating and is referred to as the lag motor. It is only energized when the system demand is greater than the capacity of the lead motor. The lag motor is started when the second remote device is signalling for more output than the lead motor can produce.

The alternation function reverses the lead and lag mode for the two motors in a duplex system. Upon alternation the first motor as described above becomes the lag motor and the second motor assumes the lead function. The alternation is usually programmed to occur at any time both pumps come to rest. The alternation function equalizes wear on the two machines and extends the life of seals and bearings.

### Features

Two control transformers may be provided for low voltage control to safeguard personnel from high voltage. One transformer is required for each starter to provide independent control circuits.

A Hand-Off-Auto selector switch for each starter may be mounted in the enclosure door or furnished separately for remote control. Test push buttons or pilot lights may also be installed on the enclosure.

Solid-state or Ambient Compensated Bimetal Overload Relays are supplied as standard.

### New Heavy Duty Fusible Disconnect Switch

The disconnect switch has been made even better to give you greater advantages:

- Visible blades for the highest level of safety
- Double Break Switching Action to reduce arcing, increase lifetime and eliminate the "electric hinge"
- Oversized lugs are standard
- Line side shield to help guard personnel from contact with live parts